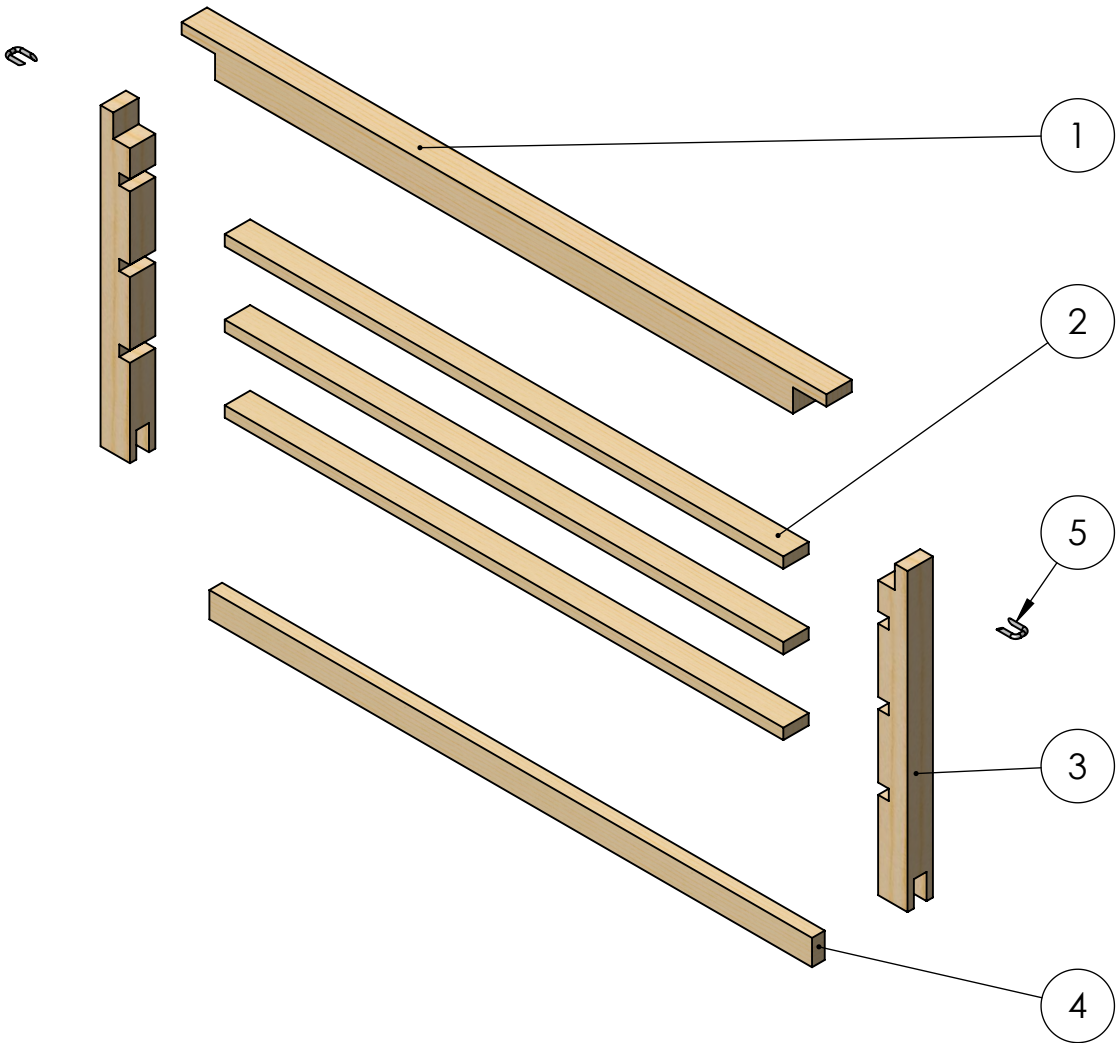
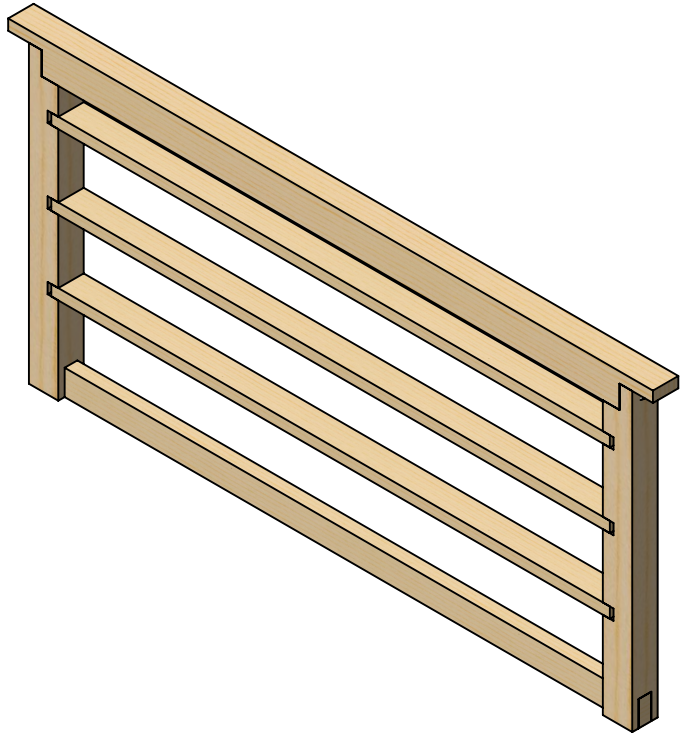


- NOTES:
- 1. GLUE AND ASSEMBLE FRAME SQUARE.
  - 2. DO NOT GLUE GRAFT BARS.
  - 3. ADD TWO STAPLES AND CLAMP.
  - 4. REMOLVE ALL SHARP EDGES

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1029M	GRAFT FRAME TOP	1
2	1028M	GRAFT BAR	3
3	1030M	GRAFT FRAME SIDE	2
4	1031M	GRAFT FRAME BOTTOM	1
5	97900A210	STAPLE	2



10009M	-	QUEEN GRAFT FRAME
PART NUMBER	REV	DESCRIPTION

UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-2018

DIMENSIONS ARE IN MILLIMETERS

THIRD ANGLE PROJECTION

SolidWorks MAINTAINED DATA  
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ELECTRONICALLY BY THE DESIGN ACTIVITY

**PROPRIETARY**

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CUSTOMER  
BEE KEEPERS

PROJECT  
HIVE PRODUCTS

DRAWN BY F. FULKERSON	DATE 3/2/2024
CHECKED BY P.G. KELLY	DATE 3/2/2024
APPROVED P.G. KELLY	DATE 3/2/2024

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THE UNIVERSITY OF GUELPH

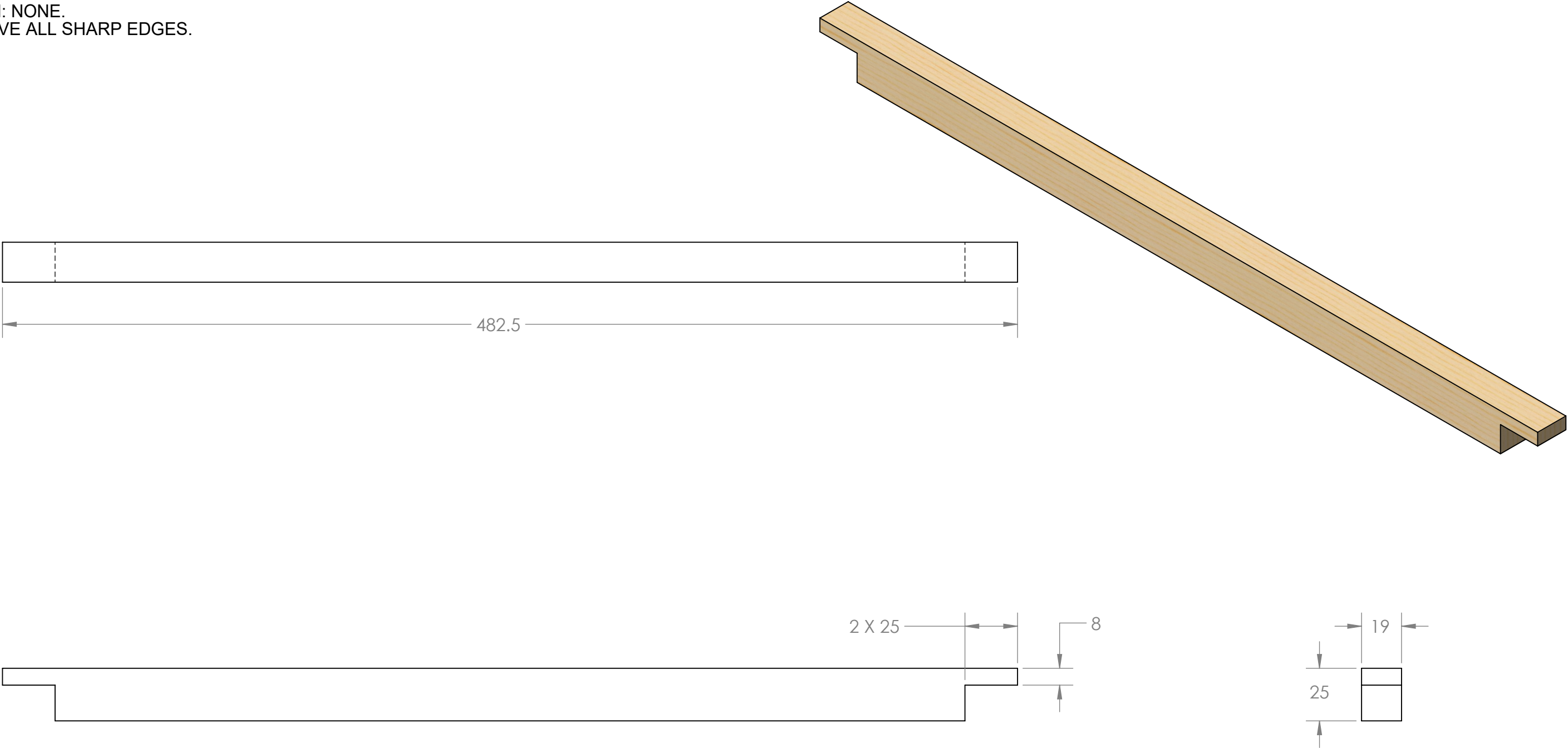
TITLE

**QUEEN GRAFT FRAME**

SIZE	DRAWING NO	REVISION
<b>B</b>		<b>10009M -</b>
SCALE	1:4	WEIGHT 220.114 g

SHEET 1 OF 5

- NOTES:
- 1. MATERIAL: Pine.
  - 2. FINISH: NONE.
  - 3. REMOVE ALL SHARP EDGES.



1029M	-	GRAFT FRAME TOP
PART NUMBER	REV	DESCRIPTION

UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING

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BEE KEEPERS

PROJECT  
HIVE PRODUCTS

DRAWN BY F. FULKERSON	DATE 3/2/2024
CHECKED BY P.G. KELLY	DATE 3/2/2024
APPROVED P.G. KELLY	DATE 3/2/2024

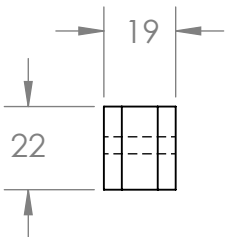
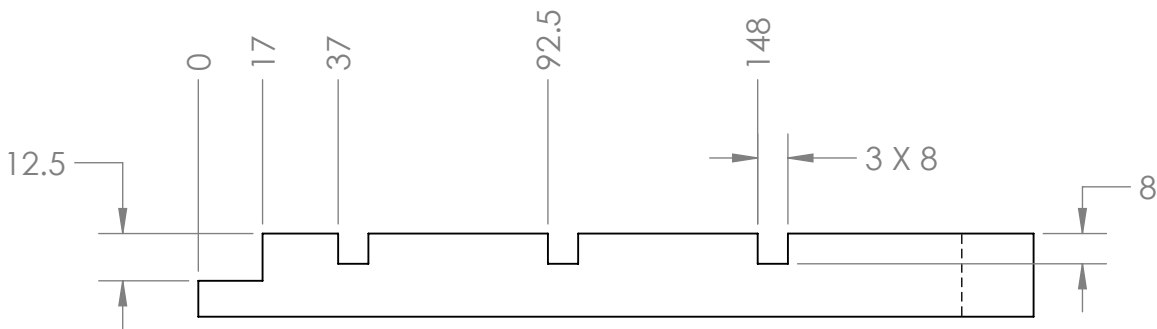
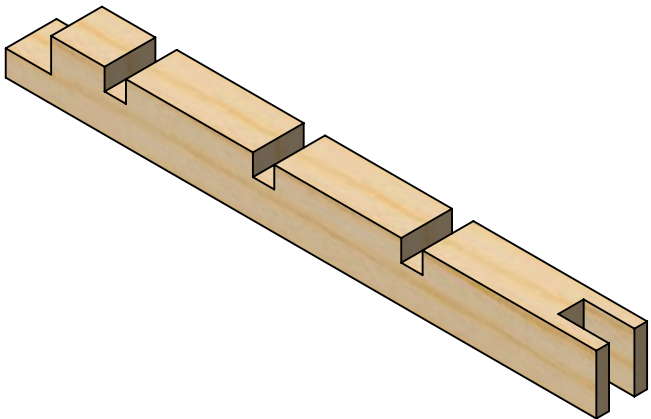
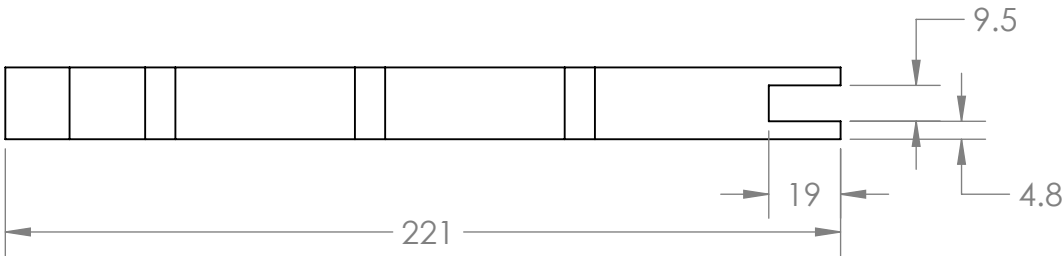
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TITLE

**GRAFT FRAME TOP**

SIZE	DRAWING NO	REVISION
<b>B</b>		<b>10009M -</b>
SCALE	1:2	WEIGHT 72.433 g
SHEET 2 OF 5		

- NOTES:
- 1. MATERIAL: Pine.
  - 2. FINISH: NONE.
  - 3. REMOVE ALL SHARP EDGES.




1030M	-	GRAFT FRAME SIDE
PART NUMBER	REV	DESCRIPTION

UNLESS OTHERWISE SPECIFIED  
DO NOT SCALE DRAWING  
INTERPRET DIMENSIONS AND TOLERANCES  
PER ASME Y14.5-2018  
DIMENSIONS ARE IN MILLIMETERS

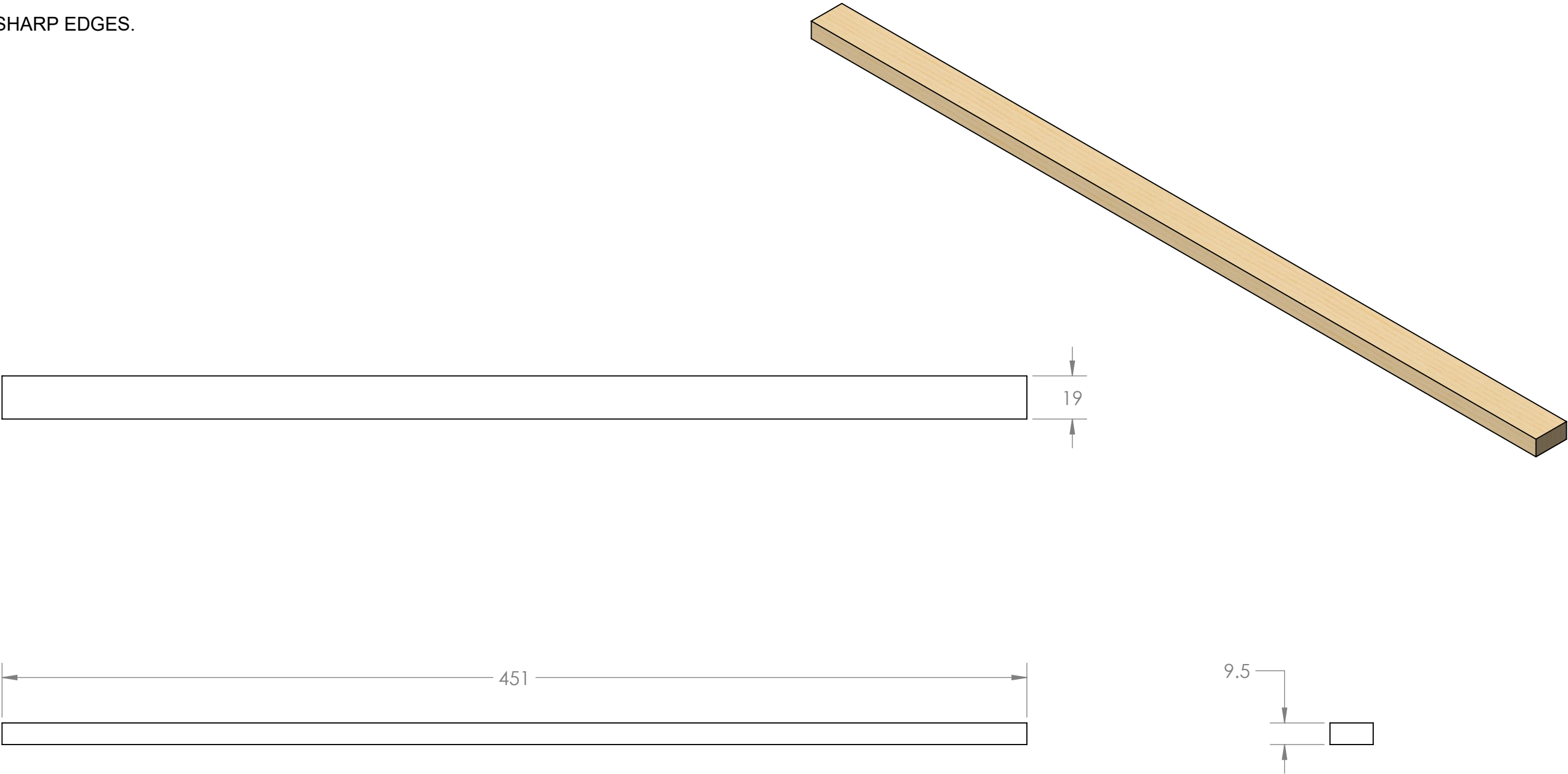
THIRD ANGLE PROJECTION



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CUSTOMER BEE KEEPERS	
PROJECT HIVE PRODUCTS	
DRAWN BY F. FULKERSON	DATE 3/2/2024
CHECKED BY P.G. KELLY	DATE 3/2/2024
APPROVED P.G. KELLY	DATE 3/2/2024

		HONEY BEE RESEARCH CENTRE THE UNIVERSITY OF GUELPH	
TITLE		GRAFT FRAME SIDE	
SIZE	DRAWING NO	10009M -	
SCALE	1:2	WEIGHT	27.445 g
		SHEET 3 OF 5	

NOTES:  
1. MATERIAL: Pine.  
2. FINISH: NONE.  
3. REMOVE ALL SHARP EDGES.



1031M	-	GRAFT FRAME BOTTOM
PART NUMBER	REV	DESCRIPTION

UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-2018

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THIRD ANGLE PROJECTION

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CUSTOMER BEE KEEPERS	
PROJECT HIVE PRODUCTS	
DRAWN BY F. FULKERSON	DATE 3/2/2024
CHECKED BY P.G. KELLY	DATE 3/2/2024
APPROVED P.G. KELLY	DATE 3/2/2024

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TITLE

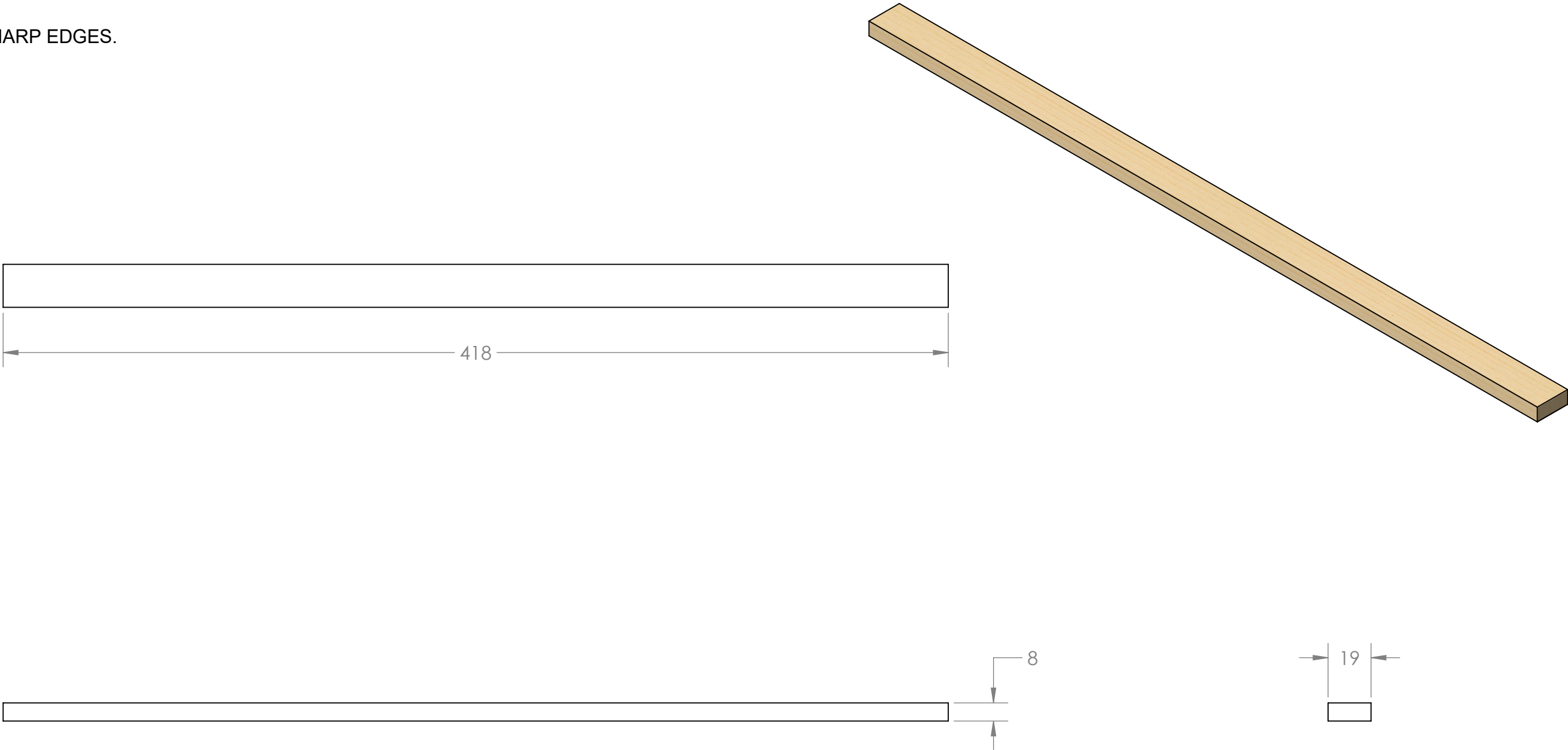
**GRAFT FRAME BOTTOM**

SIZE <b>B</b>	DRAWING NO.	REVISION
SCALE 1:2	WEIGHT 27.678 g	<b>10009M -</b>

SHEET 4 OF 5



- NOTES:
- 1. MATERIAL: Pine.
  - 2. FINISH: NONE.
  - 3. REMOVE ALL SHARP EDGES.



1028M	-	GRAFT BAR
PART NUMBER	REV	DESCRIPTION

UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-2018

DIMENSIONS ARE IN MILLIMETERS

THIRD ANGLE PROJECTION

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CUSTOMER	BEE KEEPERS		
PROJECT	HIVE PRODUCTS		
DRAWN BY	F. FULKERSON	DATE	3/2/2024
CHECKED BY	P.G. KELLY	DATE	3/2/2024
APPROVED	P.G. KELLY	DATE	3/2/2024

HONEY BEE RESEARCH CENTRE  
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TITLE

**GRAFT BAR**

SIZE	DRAWING NO	REVISION
<b>B</b>		<b>10009M -</b>
SCALE	1:2	WEIGHT 21.602 g
SHEET 5 OF 5		